

Terra Bella™ — Spray

— Technical Information —

The NEW Spray Terra Bella™ line offers a natural stone product line for spray applications.

Color Descriptions

Black Ice STB 101

Rich dark color with a black background of obsidian with highlights of blue mica and pyrite. Similar to Blue Mosaic cast Terra Bella color.

Citrine Gold STBP 107

A neutral color comprised of citrine and brown aggregate with an occasional gold glitter fleck. A thick coat at 40 mils is recommended due to the translucency of this color.

Granite Gray STBP 109

Neutral gray tones warmed with Amethyst, but it's only noticeable in the right lighting. Good basic gray color.

La Crème STB 103

Resembles Citrine Crema of the cast Terra Bella line with citrine. Very neutral color. For more off-white tones use a non pigmented backfill.

Navajo Night STB 102

Obsidian background with bits of bright Turquoise highlight this impressive color.

Patina STB 104

Almost entirely made up of pyrite (fools gold). Complex color that shifts from gold to green, depending on other color influences. Will likely ONLY work with a cup gun due to the specific gravity of the pyrite.

Rain Forest STBP 108

Deep green and black (obsidian) background with highlights of green mica and pyrite. *Somewhat* like the Verde Mosaic cast Terra Bella color.

Ruby Red STB 100

Rich red-brown color. Very much like the Paprika cast Terra Bella color, but with pyrite and black accents.

Safari Brown STB 105

Versatile medium brown with some tigers eye mixed in to an aggregate and mica base. Almost a less expensive version of Tiger's Eye above.

Tiger's Eye STBP 106

Comprised of nearly all Tiger's Eye with a few accents of mica, this is a rich deep brown color with optical effects.

Spraying Stone

Thus far, the line has **not** been tested with professional spray equipment therefore it is unknown what the abrasiveness of natural stone will do to a spray system. All trials of the Spray Terra Bella were performed with a **cup gun**, using a #8 or #9 tip.

Mix Ratio: It is suggested that the product be spray behind gel coat in order to protect mold surfaces using a mixture of 60% gel coat to 40% Spray Terra Bella mix.

Spray Thickness: Natural stone is more translucent than synthetic chips therefore it is recommended that a thicker layer be sprayed than typical spray granites. At a 30 to 40 mil depth, Spray Terra Bella will cover about 3 ½ square feet. Test the material on a small sample area to determine the look desired.

Tip: Natural stone's will bounce more than synthetic chips. Turning the pressure down will allow more material to stay on the mold. Vertical surfaces can be sprayed with Spray Terra Bella.

Backfill Recommendations

| Color Name | BroCom Pigment Code |
|--------------|---------------------------------|
| Black Ice | Black, ATH 1358 |
| Citrine Gold | Peanut Butter*, ATH 3495 |
| Granite Gray | Pewter, ATH 2330 |
| La Crème | Any white pigment or no pigment |
| Navajo Night | Black, ATH 1358 |
| Patina | Patina, ATH 2326 |
| Rain Forest | Rainforest, ATH 2660 |
| Ruby Red | Red-Brown, ATH 7104 |
| Safari Brown | Custom Medium Brown, ATH 6112 |
| Tiger's Eye | Americana Brown, ATH 3158 |

Unless otherwise noted, back fill material should be pigmented with a 2% loading.

*Use a 1% pigment loading for Peanut Butter.